## **START AT THE HEART**

SUSTAINABLE & ETHICAL PRINT PRODUCTION

Windles Group works from an eco-hub that is continually being reviewed for the most efficient ways to operate and function. This efficiency started with the design and planning of the building. Working to a very high BREEAM rating, and using a custom-built energy transfer system, we have saved 1.7 tonnes of CO<sup>2</sup> entering the atmosphere\*.

£35,000 per year saving = 846.7m3 of Gas = 321 Therms = 1.7 tonnes of CO2 Equivalent of 206,599 mobile phones charged

Our Pallet-to-Pellet system has been created to make use of what would deemed to be an unusable, unrecyclable bi-product of paper and board delivery. Pallets are chipped, nails are removed and recycled, and the resulting wood chips are used to heat our factory in the colder months, reducing our heating and gas usage. Clever!!





SITE EFFICIENCY

\* In comparison to our old factory site